



- 1. Put the car into gear and apply the hand brake, loosen rear wheel nuts, raise vehicle on a jack and then support the front axle on axle stands.
- 2. Remove the rear wheel.
- 3. Remove the rubber boot over the end of the drive shaft; remove the circlip and any shims.
- 4. Undo the five bolts that secure the drive flange to the hub.
- 5. Remove the drive flange and then remove the drive shaft, be prepared to catch any oil that may come out.
- 6. Insert the new H/D drive shaft.
- 7. Replace the drive flange, a new drive flange gasket is recommended.
- 8. Re-fit the five bolts to secure the drive flange and tighten to the manufacturers recommended torque setting.
- 9. Re-fit the circlip and any shims that may be required.
- 10. Re-fit the wheel.
- 11. Lower the car onto the ground and tighten the wheel nuts to the manufacturers recommended torque settings.
- 12. Repeat the process on the other side.
- 13. If you lost any oil check the oil level via the level hole in the rear diff case.

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