

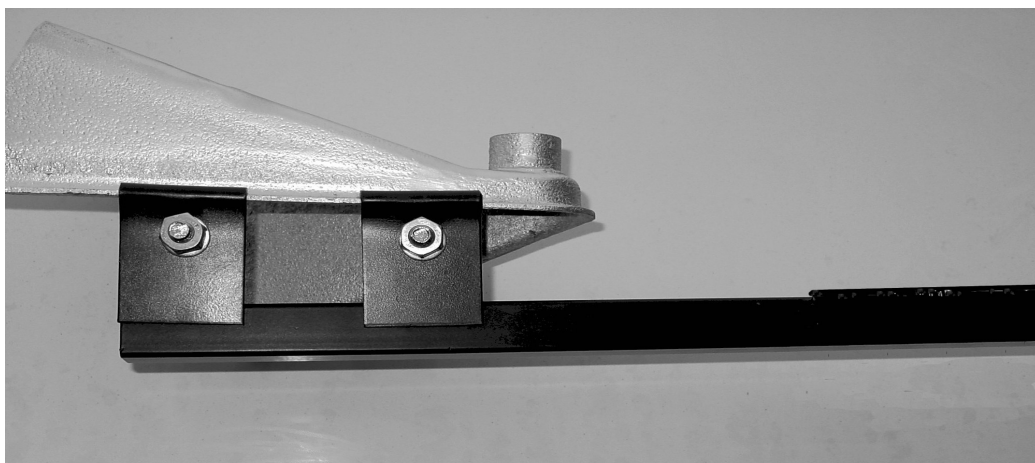
Fitting Instructions

BA 8900

Side Steps suitable for Discovery 1 & 2, and
Range Rover Classic vehicles



1. Slackly bolt on legs to steps. These **MUST** be loosely attached, with clamps upwards and forward facing. The tapered end of the steps go forward. The rear leg has a single large plate with optional extra bolt hole (see note above), the front has two plates, and is shown below.
2. Slacken all bolts to almost the end of their threads.
3. Offer up step to align with outriggers.
4. Loosely fit front clamps to outrigger, then repeat with rear clamps.
5. Tighten all 4 bolts on step, then front clamps to finger tight, then repeat on rear clamps.
6. Align step along length of vehicle by pulling in or out.
7. Tighten all bolts and clamps securely.
8. Test step by application of a load.
9. Your sidestep is now installed.
10. Repeat with other side.



FRONT CHASSIS MOUNTING ARRANGEMENT

