

**KAM101: HEAVY DUTY DRIVE FLANGE****REPLACES FTC859, FTC5806 & RUC105200****DEFENDER 90 / 110 / 130, DISCOVERY 1 & RANGE ROVER CLASSIC****FITTING INSTRUCTIONS**

1. Put the car into gear and apply the hand brake, loosen front wheel nuts, raise vehicle on a jack and then support the front axle on axle stands.
2. Remove the front wheels.
3. Remove the standard rubber boot from the centre of the drive flange that covers the end of the drive shaft.
4. Remove the circlip from the end of the drive shaft.
5. Remove the 5 bolts that secure the drive flange to the hub.
6. Remove the standard drive flange and make sure all the gasket is removed too.
7. Put the new gasket supplied onto the hub, Slide the new KAM heavy duty drive flange over the drive shaft and then line up the bolt holes. Make Sure you use the correct set of holes.
8. Refit the 5 bolts and tighten to 65Nm or 48lb/ft Torque setting.
9. Use the set of rubber bungs supplied to blank off the other 5 holes.
10. Re-fit the circlip.
11. Fit the nut onto the drive flange (make sure the "O"-ring is installed).
12. When both sides are done refit wheels lower the car off of the axle stands and torque the wheel nuts to the manufactures recommended torque setting.
13. Repeat the above procedure on the rear.

NOTE* KAM101 is an alternative for both thick & thin drive flange bolt spacing patterns i.e. FTC859, FTC5806 & RUC105200.

NOTE* The other set of five holes can be used but the hub will have to be removed and drilled / tapped to give you 10 securing bolts for a super strong offroad set up.

NOTE* KAM101 will not allow the fitment of wheel spacers and some aluminium wheels.