



1. Put the car into gear and apply the hand brake.
2. The Terrafirma Defender rear bumper corners are handed so make sure you have the right one for the side you are fitting.
3. Remove the standard rear bumper Grab handles on the cross-member corners (if your Defender was fitted with them).
4. Hold the new Terrafirma Defender rear bumper corner up and bolt it through the corresponding holes in the rear cross-member.
5. Repeat the process on the other side.

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