



1. Put the car into gear or park and apply the hand brake.
2. Disconnect and remove any bumper mounted lights and parking sensors.
3. Remove original bumper assembly.
4. Offer the Terrafirma rear bumper onto the vehicle, align all pre drilled mounting holes and locate bolts, do not tighten at this stage.
5. Correctly position the bumper, lining up with the bodywork so that the bumper is square on the vehicle, using any shims provided.
6. Tighten all nuts and bolts.
7. Now drill any mounting points where the chassis was not pre drilled and fit and tighten mounting bolts.
8. Refit and connect any bumper mounted lights.
9. The bumper can be drilled and parking sensors refitted if required.
10. Any inner wheel arch or plastic trim should be trimmed and secured at this stage.
11. Check all mounting bolts are secure before use.

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