

1. Disconnect the battery and drain the coolant into a suitable container for re-use. Remove the Viscous Fan and Fan shroud from the radiator.
2. Remove the top plate from the Radiator by removing the 4 x 13mm Bolts (**Fig.1**)
3. Assemble the Fan and brackets, using the 6 x M6 Buttons screws as shown (**Fig 2**) ensuring the hex head will be facing the radiator core when mounted. The Side brackets are different the left hand bracket has an extra 6mm hole for mount-ing the relay.
4. Mount the Relay as shown in (**Fig 3**) Using the M5 Hex Bolt, again ensuring the head will be facing the radiator core when mounted.
5. Using the 4 x M5 Bolts, Washers & Nuts fix the fan assembly to the radiator top plate and carefully lower the top plate back into position making sure the lower fan bracket assembly fits into the 2 original lower fan shroud mounts.(**Fig 4**).
6. Follow the separate fitting and set up instructions for the fan controller.v

